

Work Order ID 88898

Friday, August 10, 2012 8:59:40 AM

88898

Page 1

Item ID: D350-561-141

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Stop

NS2Start Date: 8/10/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/10/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:	Process Plan:	<i>MF</i>	Date: 12-08-10	Tooling:	Date:	Run	Start	*NR1*
	QC:		Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100 0.00 *DAS 16 9-83****100*** DOCUMENT CONTROLDC 0.00 *(120810)*

Document Control Photocopy bluefile and create labels per PPP D350-561-141 CHG003

105 0.00 *EP 1****105*** Pick Kit 0.00 *12/08/10 8^b*

Packaging Memo 0.00

Packaging

110 0.00 *EP 1****110*** QC4- 100% Inspect kits for completeness 0.00 *12/08/10 8^b*

Quality Control Memo 0.00

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Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Stop

NS2

Start Date: 8/10/2012 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 8/10/2012 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

120

Packaging

Packaging

0.00

86485

12

OK 12/8/2012

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-561-141

130

130

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

OK 12/8/2012

ME

12-08-27

Picklist Print

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Page 1

Work Order ID: 88898

Parent Item: D350-561-141

Start Date: 8/10/2012

Required Date: 8/10/2012

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Qty: 1.00

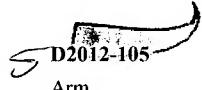
Required Qty: 1.00

Comments: IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev B 10.02.16 per ecn 10-523 EC verified by: DD IPP Rev:C add pick kit DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revD DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2011-101 6" Mirror		Manufactured	No			105	Each	17.0000	1	1	0	JB	

Location Loc Qty Loc Code

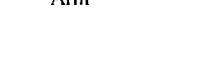
ST226 17
79943 17



79943

80 JB

D2012-105
Arm



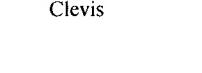
Location Loc Qty Loc Code

ST229 10
70725 2
79464 8

79464

80 JB

D2012-107
Clevis



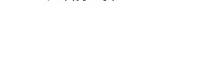
Location Loc Qty Loc Code

ST 5
82039 5
WA005 18
85862 18

82039

80 JB

D2012-111
Bracket



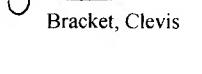
Location Loc Qty Loc Code

ST003 31
70726 7
82591 24

70726

80 JB

D2012-115
Bracket, Clevis



Location Loc Qty Loc Code

ST003 6
25581 6

25581

80 JB 120810

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• Work Order ID: 88898

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 8/10/2012

Required Date: 8/10/2012

Start Qty: 1.00

Required Qty: 1.00

D4070-041
Clamp

Manufactured No 105 Each 6.0000

2 2 ✓ 16

~~AN3-4A~~
Bolt

Purchased No 105 Each 521.0000

3 3 ✓ JB 50

AN3-5A
Bolt

120770 200 Each 1,122.0000

 3 ✓ AB

AN3-6A
Belt

Purchased No 105 Each 133.0000

1 28 12108110

Picklist Print

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Work Order ID: 88898

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 8/10/2012

Required Date: 8/10/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-5A
Bolt

Purchased No 105 Each 894.0000

3

3

JB

80

Location	Loc Qty	Loc Code
ST355	894	
100857	5	
106242	1	
106605	2	
116191	1	
120562	885	

Purchased No 105 Each 88.0000

1

1

JB

82

AN4-10A
Bolt

Location	Loc Qty	Loc Code
ST355	50	
122407	50	
ST356	38	
117619	4	
121666	34	

NAS1149D0363J Purchased No 105 Each 0.0000

8

8

JB

82

AN960JD10
Washer

NAS1149D0463J Purchased No 105 Each 29.0000

8

8

JB

82

AN960JD416
Washer

Location	Loc Qty	Loc Code
ST351	29	
116289	8	
119097	21	

Picklist Print

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Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 8/10/2012

Required Date: 8/10/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Nut

Purchased

No

105

Each

3,385.0000

4

4

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

316	831	
122452	831	
ST300	781	
117885	32	
119017	603	
119075	138	
121444	8	
ST317	1773	
122141	1773	

MS21042L4

Nut

Purchased

No

105

Each

5,470.0000

4

4

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

314	5000	
122452	5000	
ST300	470	
104248	1	
116823	4	
119075	116	
121011	193	
121444	156	

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
X							D350-561-043	DUAL MIRROR INSTALLATION, RH
1	X			1		1	D350-561-045	MIRROR KIT
		X		1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
			X				D350-561-143	DUAL MIRROR INSTALLATION, RH
				X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH	
					X	D350-561-243	DUAL MIRROR INSTALLATION, LH	
1		1	1	1	1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2		1			1		D2012-107	Clevis
1							D2012-109	Bracket
1		1			1		D2012-111	Bracket
4		2					D2012-113	Clamp
1		1			1		D2012-115	Bracket
4		2			2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
		1			1		D3629-1	Bracket
		1			1		D3635-1	Gasket
2							D3635-3	Gasket
		1					D3646-1	Arm
					1		D3646-2	Arm
		1					D3646-3	Arm
					1		D3646-4	Arm
		2			2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2		1	1		1		AN4-10A	Bolt
3		1	3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5		1	4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR